

Length, Serbia, DMDM (Directorate of Measures and Precious Metals)

Calibration or Measurement Service			Measurand Level or Range			Measurement Conditions/Independent Variable		Expanded Uncertainty						
Class	Instrument or Artifact: Measurand	Instrument Type or Method	Minimum value	Maximum value	Units	Parameter	Specifications	Value	Units	Coverage Factor	Level of Confidence	Is the expanded uncertainty a relative one?	NMI Internal Service Identifier	Comments
Laser radiation	Frequency stabilized laser: vacuum wavelength	Optical beat frequency	633	633	nm			0.04	fm	2	95%	No	1	Approved on 22 March 2005
Laser radiation	Frequency stabilized laser: absolute frequency	Optical beat frequency	474	474	THz			24	kHz	2	95%	No	2	Approved on 22 March 2005
Laser radiation	Frequency stabilized laser: vacuum wavelength	Optical beat frequency	633	633	nm			1E-09		2	95%	Yes	3	Approved on 22 March 2005
End standards	Gauge block: central length L	Interferometry, exact fraction	0.5	100	mm			$Q[20, 0.2L], L$ in mm	nm	2	95%	No	4	Approved on 22 March 2005
End standards	Gauge block: central length L	Mechanical comparison to gauge block	0.5	100	mm			$Q[50, 0.5L], L$ in mm	nm	2	95%	No	5	Approved on 22 March 2005
Angle by circle dividers	Optical polygon: face angle	Goniometer	0	360	°			0.2	"	2	95%	No	7	Approved on 22 March 2005
Angle by circular dividers	Rotary table, heads and goniometers: angle	Standard polygon and autocollimator	15	360	°			0.2	"	2	95%	No	8	Approved on 22 March 2005
Angle instruments	Autocollimator: error of indicated angle	Goniometer	0	according to the autocollimator	'			0.2	"	2	95%	No	9	Approved on 22 March 2005
Angle artefacts	Angle block: included angle	Goniometer	0	360	°			0.2	"	2	95%	No	10	Approved on 22 March 2005
Surface texture	Depth standard: (ISO 5436-1 type A), depth d	Stylus instrument	0.01	50	μm	Depth	d	$Q[15, 15d], d$ in μm	nm	2	95%	No	11	Approved on 12 September 2016
Surface texture	Spacing standard (ISO 5436-1 type C): amplitude parameters	Stylus instrument	0.01	15	μm	Average parameters	Ra, Rq	$Q[10, 30Ra], Ra$ in μm	nm	2	95%	No	12	Approved on 12 September 2016

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Surface texture	Spacing standard (ISO 5436-1 type C): amplitude parameters	Stylus instrument	0.04	30	µm	Peak parameters	<i>Rz, Rt, Rp, Rv</i>	Q[20, 40Rz], Rz in µm	nm	2	95%	No	12	Approved on 12 September 2016
Surface texture	Spacing standard (ISO 5436-1 type C): wavelength parameters	Stylus instrument	10	500	µm	Parameter	<i>RSm</i>	0.5	µm	2	95%	No	12	Approved on 12 September 2016
Surface texture	Roughness standard (ISO 5436-1 type D): ISO roughness parameters	Stylus instrument	0.01	10	µm	Average parameters	<i>Ra, Rq</i>	Q[10, 40Ra], Ra in µm	nm	2	95%	No	13	Approved on 12 September 2016
Surface texture	Roughness standard (ISO 5436-1 type D): ISO roughness parameters	Stylus instrument	0.04	30	µm	Peak parameters	<i>Rz, Rt, Rp, Rv</i>	Q[20, 50Rz], Rz in µm	nm	2	95%	No	13	Approved on 12 September 2016